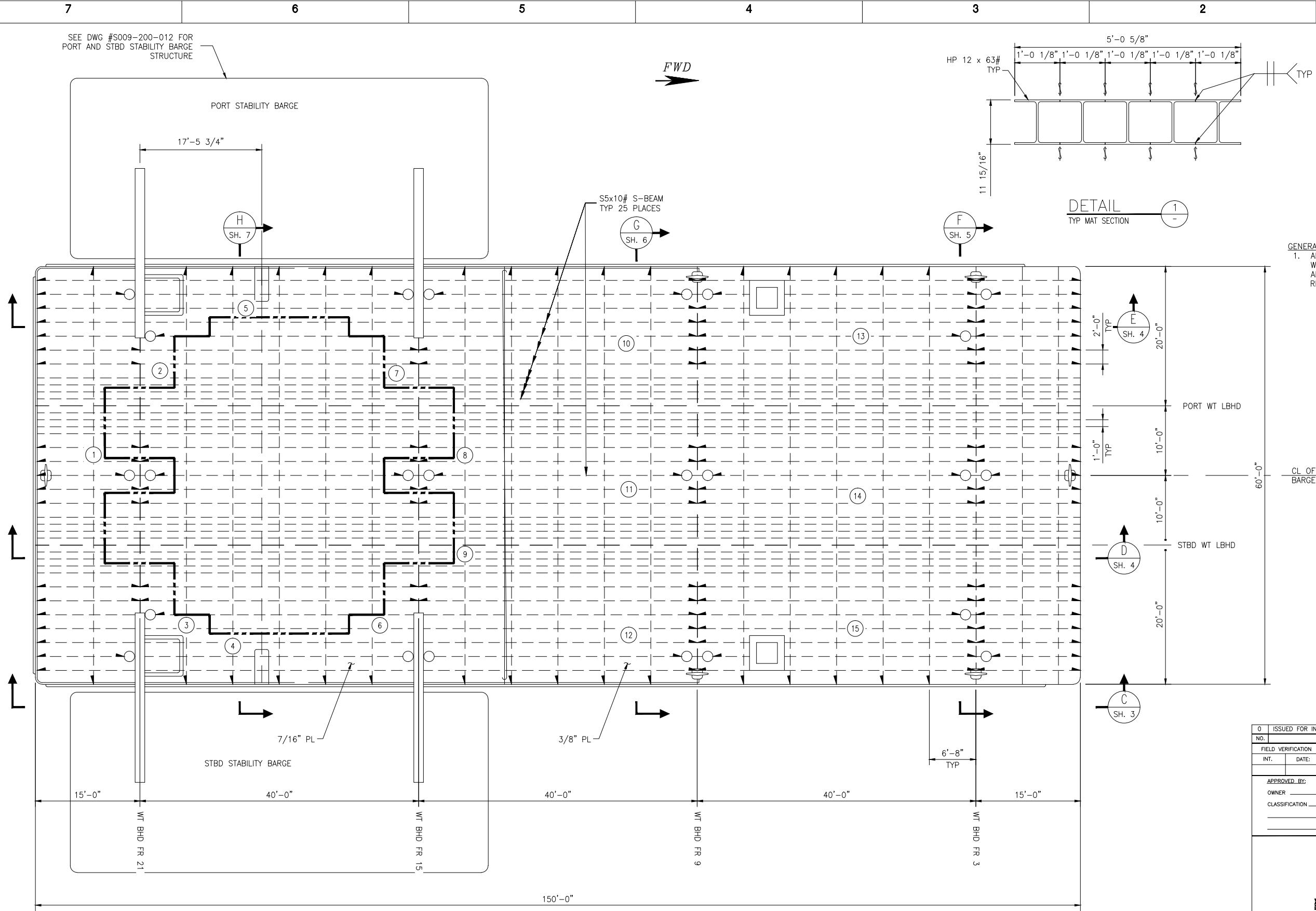




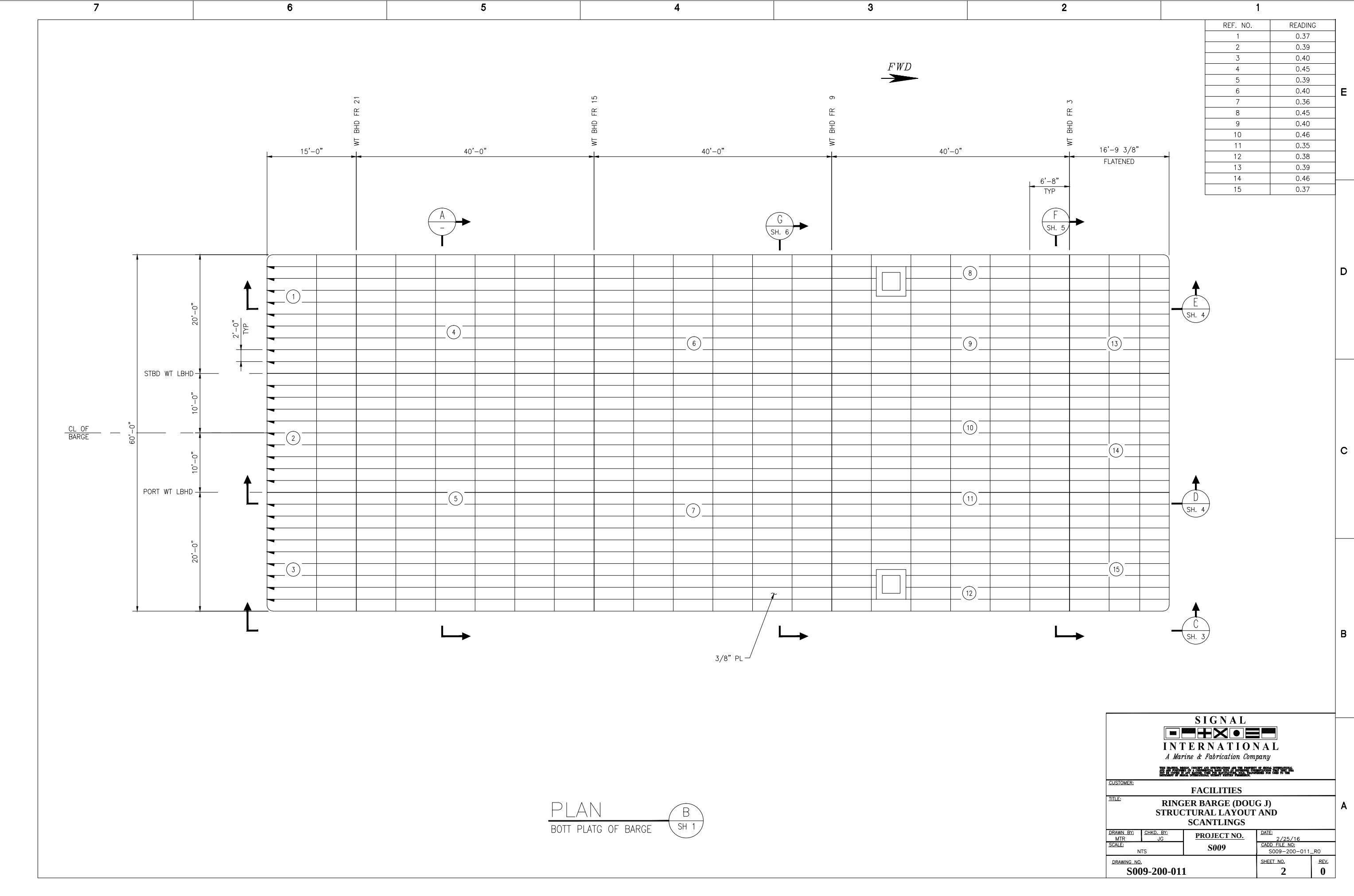
REF. NO.	READING
1	0.48
2	0.46
3	0.45
4	0.40
5	0.36
6	0.46
7	0.42
8	0.44
9	0.47
10	0.31
11	0.39
12	0.40
13	0.28
14	0.30
15	0.34

GENERAL NOTE:
1. ALL SURVEY READINGS INDICATING 25% CORROSION WILL REQUIRE STRUCTURE TO BE REPLACED WITH ADEQUATE INSERTS IN ACCORDANCE WITH ABS REGULATIONS.

0 ISSUED FOR INFORMATION		GCS	JG	3/1/16	
NO.		BY	CHK'D	DATE	APP. BY
FIELD VERIFICATION		PRE-WELD		POST WELD	
INT.	DATE:	INT.	DATE:	INT.	DATE:
APPROVED BY:		DATE:			
OWNER					
CLASSIFICATION					
SIGNAL INTERNATIONAL A Marine & Fabrication Company					
CUSTOMER: FACILITIES					
TITLE: RINGER BARGE (DOUG J) STRUCTURAL LAYOUT AND SCANTLINGS					
DRAWN BY: MTR		CHKD. BY: JG		PROJECT NO. S009	
SCALE: NTS				DATE: 2/25/16	
				CADD FILE NO: S009-200-011_R0	
DRAWING NO. S009-200-011				SHEET NO. 1 OF 7	
				REV. 0	

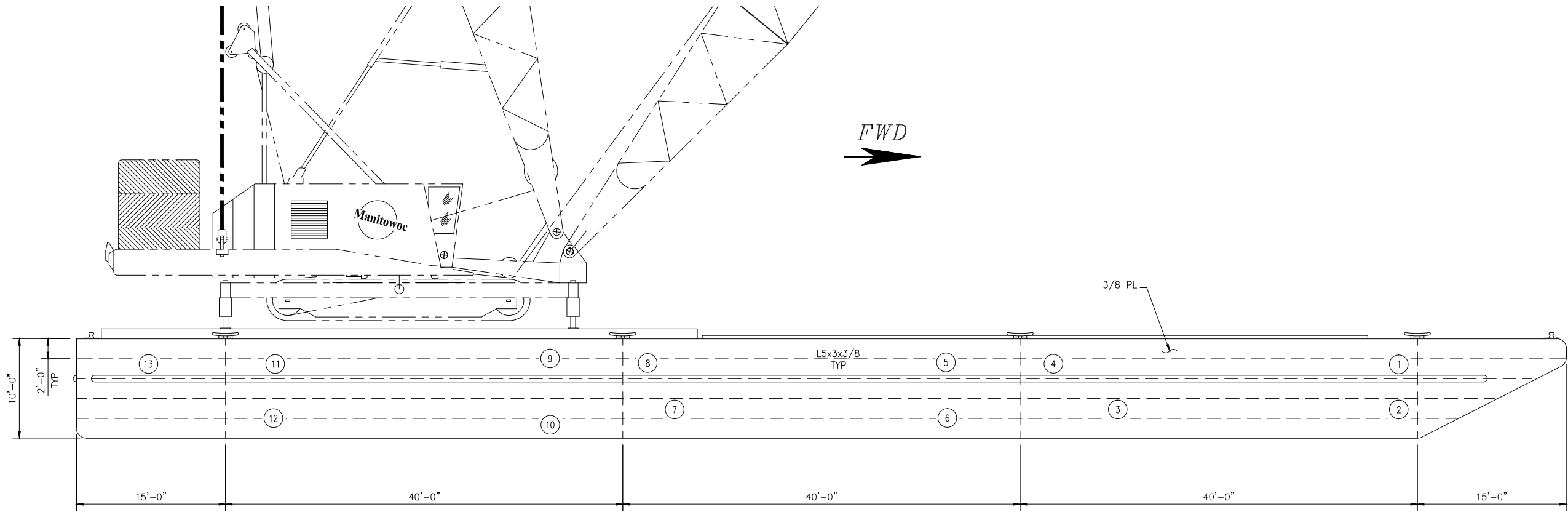
NOTE:
1. LONGITUDINAL STIFFENERS ARE L5x3x3/8 UNO
2. TRANSVERSE STIFFENERS ARE FLG PL 15x4x3/8"

PLAN
TOP PLATG OF BARGE
SEE (B) FOR BOTT PLTG



765324321

REF. NO.	READING (PORT)	READING (STBD)
1		0.37
2	0.36	
3		0.33
4	0.25	
5		0.36
6	0.47	
7		0.36
8	0.47	
9		0.36
10	0.39	
11		0.38
12	0.39	
13	0.36	0.38



ELEVATION C
STBD SIDE SHELL
PORT SIM AS NOTED

SIGNAL

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THE QUALITY, SAFETY, SERVICE AND PERFORMANCE OF THE PRODUCTS OF SIGNAL INTERNATIONAL ARE GUARANTEED BY THE COMPANY'S POLICY OF INSPECTION AND TESTING. THE COMPANY'S POLICY OF INSPECTION AND TESTING IS A COMMITMENT TO EXCELLENCE.

CUSTOMER:

FACILITIES

TITLE:

RINGER BARGE (DOUG J)
STRUCTURAL LAYOUT AND
SCANTLINGS

DRAWN BY:
MTR

CHKD. BY:
JG

SCALE:
NTS

PROJECT NO.
S009

DATE:
2/25/16

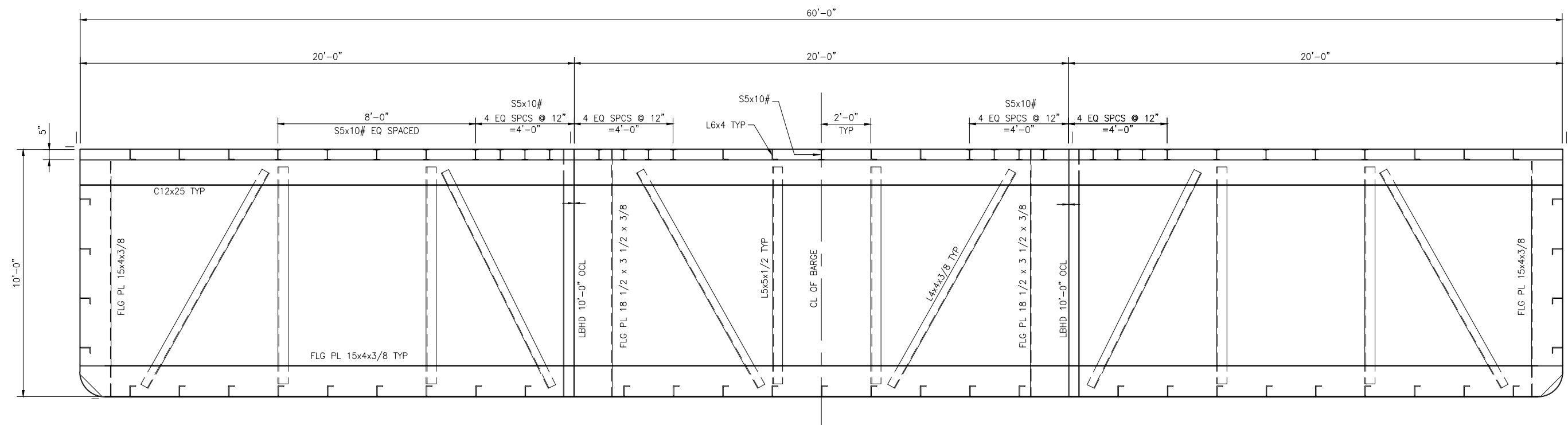
DRAWING NO.
S009-200-011

SHEET NO.
3

REV.
0

CADD FILE NO:
S009-200-011_RO

E
D
C
B
A



SECTION
TYPICAL FRAME
LOOKING FWD

A circular logo with a horizontal line through the center. The letter 'G' is positioned above the line, and the text 'SH 1' is positioned below the line.

SIGNAL  INTERNATIONAL <i>A Marine & Fabrication Company</i> THE SIGNAL BARGE, CHARTER AND EQUIPMENT ARE THE PROPERTY OF SIGNAL INTERNATIONAL, INC. AND ARE TO BE USED ONLY FOR THE PURPOSES OF THE CHARTER PARTY. NO OTHER USE, INCLUDING BUT NOT LIMITED TO, THE USE OF THE BARGE OR EQUIPMENT FOR THE PURPOSES OF ADVERTISING OR PROMOTION, IS PERMITTED WITHOUT THE WRITTEN CONSENT OF SIGNAL INTERNATIONAL, INC.			
CUSTOMER:			
FACILITIES			
RINGER BARGE (DOUG J) STRUCTURAL LAYOUT AND SCANTLINGS			
DRAWING BY: MTR SCALE:	CHKD. BY: JG NTS	<u>PROJECT NO.</u> S009	
		DATE: 2/25/16 CADD FILE NO: S009-200-011_R10	
DRAWING NO.		SHEET NO.	REV.
S009-200-011		6	0

765321

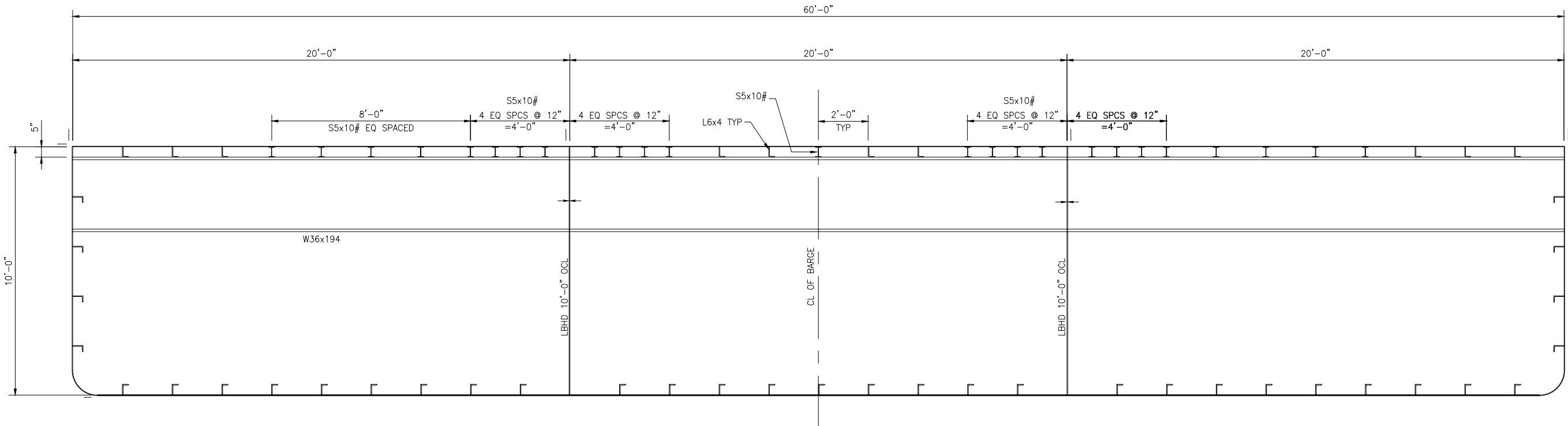
E

D

C

B

A



SECTION
CRANE SUPPORT BEAM
LOOKING FWD

H
SH 1

SIGNAL INTERNATIONAL A Marine & Fabrication Company THE QUALITY, SAFETY, SERVICE AND PERFORMANCE OF THE PROJECTS OF SIGNAL INTERNATIONAL ARE ASSURED BY THE SIGNATURE OF THE QUALITY ASSURANCE MANAGER. THE QUALITY ASSURANCE MANAGER IS A MEMBER OF THE QUALITY ASSURANCE TEAM. THE QUALITY ASSURANCE TEAM IS A MEMBER OF THE QUALITY ASSURANCE TEAM.			
CUSTOMER: FACILITIES			
TITLE: RINGER BARGE (DOUG J) STRUCTURAL LAYOUT AND SCANTLINGS			
DRAWN BY: MTR	CHKD. BY: JG	PROJECT NO. S009	DATE: 2/25/16
SCALE: NTS		CADD FILE NO: S009-200-011_RO	
DRAWING NO. S009-200-011			SHEET NO. 7 OF 7
			REV. 0